189. α-Methylenic Reactivity in Olefinic Systems. Part II. The Reaction between Olefins and Phenyl isoCyanate : Evidence relating to the Catalytic Action of Stannic Chloride.

By JOHN W. BAKER and J. B. HOLDSWORTH.

In the presence of anhydrous stannic chloride, olefins of the general type $CH_3 \cdot CR \cdot CR_2$ (R = H or alkyl) readily undergo polymerisation to give polymers $(CH_2)_n$ of varying degrees of molecular complexity, but when phenyl *iso*cyanate is also present this main polymerisation reaction is accompanied by another, probably much slower, reaction which results finally in the formation of NN'N''-triphenylbiuret (I) in very small yield. Under the rigorously anhydrous conditions employed, the hydrogen necessary for the formation of (I) must be derived from the olefin, and this is confirmed by the observation that no reaction occurs when the olefin is replaced by the corresponding saturated paraffin. The initial step in the formation of (I) is most probably the

direct addition of the olefin, behaving as a hydrogen acid $H_1^{\downarrow}[CH_2:CR\cdot CR_2]^-$, to phenyl *iso*cyanate to form the unsaturated acid anilide $CR_2:CR\cdot CH_2:CO\cdot NHPh$. A reaction mechanism involving the subsequent "olefinolysis" of this anilide to give aniline and thence carbanilide and (I) is suggested, and experimental verification of each of the postulated steps is detailed. During the course of the investigation solid comple compounds of anhydrous stannic chloride with (1) aniline, (2) carbanilide and (3) vinylacetanilide have been isolated and analysed, and their further reactions with dry phenyl *iso*cyanate have been studied. Preliminary investigations of the structure of the dimeride of trimethylethylene are described.

In continuation of the investigations initiated in Part I (Baker, J., 1944, 296) to ascertain the extent to which

hydrogen, activated solely by the hyperconjugation in an olefin $H - CH_2 - CR = CR_2$, can undergo the reactions

of "classically" activated hydrogen (e.g. in the system $H - CH_2 - C - O$), the reaction between olefins and phenyl *iso*cyanate has now been studied. No appreciable reaction occurs between these two reagents in the absence of catalysts. Peroxidic catalysts are ineffective and alkaline catalysts, which might directly assist the removal of the α -methylenic hydrogen, are excluded, since they cause rapid polymerisation of the *iso*cyanate to the crystalline trimeride, (PhNCO)₃. Attention was accordingly directed towards non-hydrogen acids of the Lewis type (J. Franklin Institute, 1938, 226, 293) such as anhydrous stannic chloride, which is known to be a powerful acceptor of electron-pairs. When a pure, sodium-dried olefin, such as trimethylethylene, is added to anhydr

ous stannic chloride, the mixture of the colourless liquids assumes a pale greenish colour, indicative that some reaction occurs. It is suggested that this reaction is possibly of a type tending towards the conversion of the olefin into a strong hydrogen acid thus :

$$H - CH_2 - CR \cdot CR_2 \operatorname{SnCl}_4 \Longrightarrow H[CH_2 \cdot CR \cdot CR_2 \cdot \operatorname{SnCl}_4]^- \quad (II.)$$

(cf. Meerwein, Annalen, 1927, 455, 227). Little actual ionisation may result in the olefin-stannic chloride compound and the equilibrium is probably displaced largely to the left. In fact, no current is detectable on a sensitive microammeter when a potential of 100 volts (D.C.) is applied through an approximately 4 c.c. column of a dry trimethylethylene-stannic chloride solution, the resistance of which is thus $> 10^{7}$ ohms. The essential change is the acceptance of an electron-pair by the stannic chloride, thus resulting in a further weakening of the H–C bond of the α -methylenic group and a considerable increase in the ionising power of the proton, a change which should greatly facilitate any subsequent reaction which is dependent upon proton addition; addition to phenyl *iso*cyanate is of this type.

When an olefin of the general type H-CH2CR2CR2 is allowed to react with phenyl isocyanate in the presence of anhydrous stannic chloride for periods up to seven days at room temperature under experimental conditions which rigidly exclude all traces of water (see p. 728) small yields * of NN'N''-triphenylbiuret (I) can be isolated from the non-volatile, tin-containing products of the reaction. This product (I) has thus been isolated or identified in the products of such reactions with the following olefins : propylene, trimethylethylene, tetramethylethylene, $\alpha\alpha$ -diphenyl- Δ^{α} -propene, cyclohexene and 2-methyl- Δ^{1} -cyclohexene. The formation of (I) was rather unexpected since it was anticipated that, if reaction occurred at all, the product would be the anilide of the unsaturated acid, CR2:CR.CH2.CO.NHPh. Hence preliminary experiments were undertaken which proved that (1) carbanilide and phenyl isocyanate do not combine together at room temperature † in the absence of a catalyst, but addition of anhydrous stannic chloride to a suspension of dry carbanilide in dry phenyl isocyanate causes dissolution of the carbanilide (with slight evolution of heat), and the reaction mixture, kept sealed for several days, deposits NN'N''-triphenylbiuret in good yield: (2) phenyl isocyanate and anhydrous stannic chloride do not react when they are sealed together for seven days, but the materials distil together, apparently unchanged, leaving no residue.

The formation of the biuret in the olefin reaction must therefore involve some subsequent fission of the initial product, the unsaturated acid anilide, to give aniline, the reaction of this aniline with phenyl isocyanate to yield carbanilide and the further reaction of the carbanilide with more isocyanate (catalysed by stannic chloride) to give the final product, NN'N"-triphenylbiuret. The most interesting stage in this sequence is the fission of the unsaturated anilide, for which the only possible reagent is the olefin-stannic chloride acid (II). Such "olefinolysis" of several unsaturated acid anilides, to give good yields of free aniline, has been experimentally demonstrated.

Verification of the initial hypothesis of the formation of the acid-type $H[CH_2:CR, CR_2:SnCl_1]^-$ is difficult; any evidence must almost certainly be based on physical properties (dipole moment, spectra, etc.) and this aspect is under investigation.[‡] If this initial step is assumed, it provides an adequate basis for a sequence of reactions which together prescribe a mechanism leading to the ultimate formation of NN'N''-triphenylbiuret in the olefin-isocyanate-stannic chloride reaction. The suggested scheme is given below where, for simplification, the ionised, olefin-stannic chloride complex (II) is employed. Each postulated stage has been demonstrated experimentally.

I. Interaction of olefin-stannic chloride acid with phenyl isocyanate to yield the unsaturated anilide.

$$\begin{array}{cccccccccccccc} & \operatorname{Ph-N=C=O} & \longrightarrow & \operatorname{Ph-N=C-OH} & \longrightarrow & \operatorname{Ph}\ddot{\operatorname{H}}\operatorname{H}\operatorname{COcCH}_2\operatorname{CR}\operatorname{CR}_2 \\ & & & & & & & \\ & & & & & \\ & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & &$$

II. "Olefinolysis" of the anilide with the olefin-stannic chloride acid. Two alternative schemes are possible (cf. also p. 727) :

$$\begin{array}{c} \text{Either} & (a) \quad \text{CR}_2:\text{CR}\cdot\text{CH}_2-\text{CO} \xrightarrow{} \text{NHPh} \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ &$$

* The small yields are probably prescribed by the much more rapid polymerisation reaction of the olefin. On theoretical grounds it is apparent that the same structural factors which might be expected to increase the reactivity of an olefin towards phenyl isocyanate would also facilitate the polymerisation reaction.

† Addition to give the biuret is stated to occur when the reactants are heated together (Kühn and Henschell, Ber., 1888, **21**, 504).

Dr. F. Fairbrother (University of Manchester) has since informed one of us (J. W. B.) that he is investigating the

dielectric polarisation of olefin-stanic halide mixtures. His results should provide the necessary information. § The molecular proportions in the various (isolated) stannic chloride complexes have been shown by actual analysis to vary from compound to compound : the general expression " sncl₄" has been used to represent that proportion of the SnCl₄ molecule which is stoicheiometrically associated with *one* molecule of the other component.

Such an unsaturated diolefin would almost certainly undergo further polymerisation in the presence of stannic chloride. Its presence would, therefore, be difficult to detect owing to the presence, in the reaction products, of the mixture of polymerides resulting from the direct polymerisation of the original olefin.

(b)
$$CR_2:CR\cdot CH_2 - C - NHPh + sncl_4 \longrightarrow CR_2:CR - CH_2 - C - NHPh \longrightarrow sncl_4 - CR_2 - CR - CH_2 - C - NHPh \longrightarrow sncl_4 - CR_2 - CR - CH_2 + H$$

III. Condensation of aniline-stannic chloride complex with PhNCO to give the carbanilide complex.

IV. Condensation of carbanilide-stannic chloride complex with PhNCO to give NN'N"-triphenylbiuret.

$$\begin{array}{cccc} Ph-N=C=O H & Ph-N:C \cdot OH \\ & & & & \\ PhN-sncl_{4} & \longrightarrow & PhN + sncl_{4} & \longrightarrow & PhNH \cdot CO \cdot NPh \cdot CO \cdot NHPh \\ & & & & \\ & & & \\ & & & \\ & & & \\ PhNH & & & \\ PhNH & & & \\ \end{array}$$

It has been shown that (I) does not form an additive complex with stannic chloride, hence this final product crystallises out or remains in solution.

The experimental evidence in support of each step in the postulated mechanism is summarised below.

I. Formation of the unsaturated acid anilide. Owing to its subsequent reaction with the olefin-stannic chloride acid, it has not been found possible to isolate this assumed initial product, but the evidence given under (II) proves that such unsaturated anilides do react farther, in accordance with the suggested scheme (cf. also p. 729).

II. "Olefinolysis" of the unsaturated anilide. The simplest unsaturated acid anilide, vinylacetanilide (the expected initial product from the interaction of propylene with phenyl isocyanate) was kept sealed with anhydrous stannic chloride and trimethylethylene for four days at room temperature. The gaseous products of the reaction showed the presence of carbon monoxide by the reduction of a freshly prepared solution of silver oxide in pyridine (Manchot and Scherer, Ber., 1927, 60, 326). After removal of volatile materials the residual tin-containing solid, decomposed by cold aqueous sodium carbonate, yielded free aniline (characterised as benzanilide) corresponding to appreciable fission of the original anilide used. Control experiments proved that no hydrolysis of the vinylacetanilide occurs under any of the conditions used in the isolation of the aniline from the reaction tin-complex. A similar olefinolysis of the anilide of pyroterebic acid, CMe₂:CH·CH₂:CO·NHPh (one of the two possible initial products from the interaction of trimethylethylene with phenyl isocyanate; Goldberg and Linstead, J., 1928, 2354), gave free aniline corresponding to approximately 70% fission of the anilide. The anilide, CHMe CMe CH₂ CONHPh, of β -methyl- Δ^{β} -pentenoic acid (the alternative possibility) was more resistant to fission, only 10% olefinolysis occurring in six days. Under the same anhydrous conditions no reaction occurred in four days between vinylacetanilide and trimethylethylene alone, whereas vinylacetanilide and stannic chloride alone give no aniline but form an unstable solid complex, CH₂:CH·CH₂:CO·NHPh·SnCl₄, which is decomposed by aqueous sodium carbonate to regenerate the original anilide. Vinylacetanilide reacts with dry phenyl isocyanate at room temperature giving vinylacetylcarbanilide and, depending on the relative speeds of the various reactions, this compound may alternatively be the entity which undergoes olefinolysis in the ultimate formation of triphenylbiuret.

Decomposition with sodium carbonate of the volatile materials from the olefinolysis of vinylacetanilide gave a small amount of a hydrocarbon which, on ozonolysis, afforded formaldehyde. The polymeric products from the trimethylethylene alone give only acetaldehyde (CHMe: end group) on ozonolysis and no formaldehyde (see p. 731). The presence of the latter compound in the hydrocarbon product from the olefinolysis of vinylacetanilide confirms the presence of a CH_2 : end group, thus indicating that the allyl chain of the anilide is transferred to the hydrocarbon reaction product in agreement with the suggested mechanism :

$$\xrightarrow{\text{CH}_2:\text{CH}-\text{CH}_2-\text{CO} \xrightarrow{+} \text{NHPh}}_{\text{Sncl}_4-\text{CHMe}-\text{CMe}:\text{CH}_2} \xrightarrow{+} \text{HPh} \longrightarrow \begin{bmatrix} \text{CH}_2:\text{CH}\cdot\text{CH}_2\\ \text{CH}_2:\text{CH}\cdot\text{CH}_2\\ \text{CMe}_2:\text{CMe}\cdot\text{CH}_2 \end{bmatrix} + \text{CO} + \text{NH}_2\text{Ph},\text{sncl}_4$$

Further evidence for the elimination of carbon monoxide is derived from the observation that monomeric *cyclopentadiene* reacts so vigorously and rapidly with phenyl *iso*cyanate in the presence of anhydrous stannic chloride (to give a dark mass, mainly an amorphous rubbery polymeride and some carbanilide), that the gaseous products can readily be collected in a Hempel burette and can be proved to consist largely of carbon monoxide both by the pyridine-silver oxide reduction and by actual combustion with the characteristic blue flame.

or

[1945]

There is just the possibility that fission in the olefinolysis of the unsaturated acid anilide might occur only between the CO-!-NHPh groups, in which case the initial products would be aniline and an unsaturated ketone,

$$\begin{array}{c} CR_2:CR\cdot CH_2\cdot CO\overset{+}{\longrightarrow} HPh - \overline{sncl}_4 & \longrightarrow \\ \overline{sncl}_4 - CR_2 & CR \overset{+}{\longrightarrow} CR_2:CR \cdot CH_2)_2CO + \overset{+}{N}H_2Ph - \overline{sncl}_4. \end{array}$$

Although frequently sought with 2:4-dinitrophenylhydrazine, no trace of carbonyl reactivity could be detected in any of the reaction products. Moreover, it was demonstrated that the simple unsaturated ketone, ethyl allyl ketone (Blaise, *Bull. Soc. chim.*, 1905, 33, 40) is decomposed, under anhydrous conditions, by trimethylethylene-stannic chloride, and that all the products are completely devoid of ketonic activity. Inconclusive evidence for the presence of carbon monoxide in the gaseous products was obtained.

The aniline liberated in the olefinolysis is combined as a complex with stannic chloride and this complex was actually isolated from the reaction products. Moreover it was shown that pure dry aniline reacts instantly with anhydrous stannic chloride to form a stable solid white *complex*, $2C_{6}H_{5}NH_{2}$, SnCl₄.

III. Condensation of the aniline-stannic chloride complex with phenyl isocyanate to give carbanilide-stannic chloride complex and NN'N''-triphenylbiuret. When the dry aniline-stannic chloride complex is kept sealed with pure dry phenyl isocyanate for four days the resulting white solid product affords NN'N''-triphenylbiuret when repeatedly extracted with boiling ligroin (b. p. 40-60°); and the ligroin-insoluble tin-containing residue affords carbanilide when decomposed by crystallisation from boiling methyl alcohol. Thus, both carbanilide and NN'N''-triphenylbiuret are formed in good yield in the reaction.*

When pure dry carbanilide is left sealed with anhydrous stannic chloride for a few hours at room temperature, removal of the excess of stannic chloride leaves a moderately stable, solid *complex*, $3[CO(NHPh)_2]$, $2SnCl_4$.

IV. Condensation of the carbanilide-stannic chloride complex with phenyl isocyanate to give NN'N"-triphenylbiuret. The solid carbanilide-stannic chloride complex similarly reacts with dry phenyl isocyanate at room temperature to give NN'N"-triphenylbiuret, isolated in good yield after removal of the excess phenyl isocyanate and liberated stannic chloride. The triphenylbiuret seems not to form a complex since it was recovered unchanged after it had been kept sealed with anhydrous stannic chloride for several weeks.

The experimental verification of each step in the reaction scheme suggested on p. 725 is thus complete, but it is essential to prove that the initial formation of carbanilide could not arise from traces of moisture present in the reaction vessel. The vigorous technique employed (see p. 728) renders such an explanation of the results highly improbable. It is completely excluded by the observation that when the trimethylethylene-phenyl isocyanate-stannic chloride reaction was repeated in the same apparatus and using exactly the same technique but with dry isopentane in place of the olefin no trace of either carbanilide or triphenylbiuret was obtained. The whole reaction mixture distilled leaving no solid residue and the condensed volatile distillate accounted for 97% of the total materials used. The presence of the olefin is thus essential for the formation of the triphenylbiuret. The main function of the stannic chloride catalyst would appear to be greatly to increase the

importance of no-bond structures of the type HCH_2 = CR - CR₂ in the resonance hybrid (cf. Part I, *loc. cit.*) by virtue of its strong affinity for electron pairs.

Only a very preliminary investigation of the polymeric olefin products has so far been made. In the case of trimethylethylene three distinct fractions have been isolated, all in small amounts : (i) b. p. ca. $55^{\circ}/15$ mm., (ii) b. p. ca. $110^{\circ}/14$ mm. and (iii) b. p. ca. $105^{\circ}/0.6$ mm. All three fractions are represented by the general formula C_nH_{2n} and are thus self-addition products of the olefin. Ozonolysis of the fraction of lowest boiling point affords acetaldehyde and a ketone with a camphoraceous odour which gives a *semicarbazone* $C_9H_{19}ON_3$, m. p. 159° . The ketone is thus $C_8H_{16}O$. If, as is likely, this is a methyl ketone, it would be a methyl hexyl ketone and the structure of the dimeric hydrocarbon would be C_6H_{13} CMeCHMe. No reliable information regarding the structure of the C_6H_{13} group is yet available, but it is of interest to note that a structure (III) which satisfies the above data, would result from the addition of the "no-bond" structure of one molecule of the double bond of which is polarized in the normal direction :

$$\begin{array}{c} \overbrace{CH_3 \cdot CH}^{\delta_+} \xrightarrow{CMe_2} \xrightarrow{\delta_-} \xrightarrow{CH} \cdot CH_3 \\ \xrightarrow{CH_3 \cdot CH} \xrightarrow{CH_2 \cdot CH_2 \cdot CH_2} \xrightarrow{H^+} \\ \xrightarrow{CH_3 \cdot CH} \xrightarrow{CH_3 \cdot CH} \xrightarrow{CH_3 \cdot CH} \xrightarrow{CH_3 \cdot CH_2 \cdot CMe_2 \cdot CH_2 \cdot CH_3} \xrightarrow{O_3} \\ \xrightarrow{(III.)} \\ \xrightarrow{CH_3 \cdot CHO} + CH_3 \cdot CO \cdot CH_2 \cdot CMe_2 \cdot CH_2 \cdot CH_3 \cdot CH_3 \cdot CH_3 \cdot CHO} \xrightarrow{(IV.)} \xrightarrow{(IV.)} \xrightarrow{(IV.)} \xrightarrow{(IV.)} \xrightarrow{CH_3 \cdot CHO} \xrightarrow{CHO} \xrightarrow{CHO}$$

The ketone, $\delta\delta$ -dimethyl-n-hexan- β -one (IV), has been synthesised (by ketonic hydrolysis of *ethyl* tert.amylacetoacetate). It has a camphoraceous odour and forms a semicarbazone, m. p. 173°, which, however, raises the m. p. of the semicarbazone, m. p. 159°, from the ozonolysis product. Quantities of material at present available are insufficient to determine whether the two semicarbazones are different or are stereoisomerides derived from identical ketones, and a fuller investigation of the structure of the polymerides of trimethylethylene is in hand.

^{*} Interaction of the stannic chloride complexes of different bases with various *iso*cyanates opens up an interesting field of investigation on the formation of unsymmetrically tri-substituted biurets and on their thermal decomposition products, and it is intended to explore this field in future work.

EXPERIMENTAL.

Preparation of materials. Propylene was prepared by dehydration of n-propyl alcohol with concentrated sulphuric acid and anhydrous aluminium sulphate at 110° (Senderens, Bull. Soc. chim., 1911, [iv], 9, 373). The gas was dried, condensed with solid carbon dioxide-acetone and collected in a Dewar vessel from which it was slowly distilled and collected as a gas in a water-filled gasometer. The gas was dried by passage through a phosphorus pentoxide drying train before entering the reaction medium.

Trimethylethylene was prepared by dehydration of synthetic dimethylethylcarbinol (from acetone and magnesium ethyl bromide) with anhydrous oxalic acid, and was purified by repeated fractionation over clean sodium, b. p. 37-37.5°/760 mm.

Tetramethylethylene, b. p. $70-72^{\circ}/766$ mm., was similarly prepared from synthetic dimethylisopropylcarbinol (Ingold, J., 1937, 1039).

(Ingold, J., 1937, 1039). aa-Diphenyl-Δ^a-propene, m. p. 52°, was obtained by dehydration of synthetic diphenylethylcarbinol with potassium hydrogen sulphate at 170°. A purchased specimen of *cyclo*hexene was fractionated over sodium and a sample, b. p. 83°/763 mm. was used. 2-Methyl-Δ¹-cyclohexene, b. p. 108°, was prepared by dehydration of synthetic 1-methylcyclo-hexanol (from *cyclo*hexanone and magnesium methyl iodide) with potassium hydrogen sulphate. Vinylacetic acid (Linstead, Noble and Boorman, J., 1933, 560) was converted into its acid chloride and thence into its anilide by Autenreith's method (*Ber.*, 1905, **38**, 2547). Crystallised from ligroin,* it had m. p. 61° (*lit.* m. p. 58°). Pyroterebic acid and its anilide were prepared by the synthetic method of Goldberg and Linstead (J., 1928, 2354). Ethyl *R*-hydroxy.*R*-methylvalerate was prepared by a Reformatsky reaction using 36 g. of methyl ethyl kelydroxy.*B*.

Pyrotereoic acid and its annue were prepared by the synthetic method of Goldberg and Linstead (J., 1928, 2304). Ethyl β-hydroxy-β-methylvalerate was prepared by a Reformatsky reaction using 36 g. of methyl ethyl ketone, 83 g. of ethyl bromoacetate and 32.5 g. of zinc wool in 100 c.c. of sodium dried benzene. The hydroxy-ester (34 g.) b. p. 83—85°/16 mm., was heated with powdered, anhydrous potassium hydrogen sulphate (45 g.) at 170—180° for 2 hours. Isolation in the usual manner gave ethyl β-methyl- Δ^{β} -pentenoate, b. p. 58—63°/14 mm. (13 g.). This was hydrolysed by refluxing with a solution of sodium hydroxide (8 g.) in water (30 c.c.) until a homogeneous solution was obtained (2 hours). After steam distillation and extraction with ether the residuel callering with a contraction with ether the



residual alkaline liquor was acidified with dilute sulphuric acid and repeatedly extracted with ether. Distillation of the residue from the dried ether solution gave β -methyl- Δ^{β} -pentenoic acid, b. p. 102—103°/15 mm. (6.2 g.). This was converted through the acid chloride into its min. (6.2 g.). This was converted through the acid chloride into its toluidide, m. p. 84° (Linstead, J., 1927, 357), and its *anilide*, m. p. 97° after crystallisation from ligroin (Found: C, 76.3; H, 8.0; N, 7.7. $C_{12}H_{15}ON$ requires C, 76.3; H, 7.9; N, 7.4%). NN'N''-Triphenylbiuret was prepared by the action of aniline on carbanilide in the presence of anhydrous stannic chloride. After

crystallisation from methyl alcohol it had m. p. 151°, decomposing with gas evolution at $170-220^{\circ}$, resolidifying and again melting (as carbanilide) at 241°. This behaviour is very characteristic and is referred to throughout this paper as the "characteristic m. p." The apparatus used for the relatively large scale experiments is

depicted in Fig. 1.

The apparatus was constructed in Pyrex glass, all joints being standard ground joints, painted externally with collodion after assembly. The central receiver, G, had four inlets, a, b, c, and d, arranged tetrahedrally, and a large bore tap exit, T_2 , fitted with an internal ground joint into the neck of the reaction flask R. The receiver, G, was graduated in c.c. so that the quantity of reactants used could be ascertained. The inlets, a, b, and c, were connected to identical allglass distillation systems, each distillation flask carrying a closed phosphorus pentoxide drying tube; the necessary rubber cork joints

were coated externally with collodion. The main outlets, d and T, were connected through large phosphorus pentoxide drying tubes and the taps, T_3 and T_4 , to a backing drying train and thence to the pump. Distillation flaks, A and B, were attached through an all-glass tap connection to the receiver of a Perkin triangle, itself attached to a similar Pyrex distillation system (not shown in Fig. 1) so that freshly distilled anhydrous stannic chloride or phenyl *iso*cyanate could be transferred into the flaks, A or B, respectively, without coming into contact with moisture.

Initially the whole apparatus was evacuated by means of an oil pump and heated strongly with a free flame to '' degas '' initially the whole apparatus was evacuated by means of an oil pump and heated strongly with a free flame to " degas" any water vapour adsorbed on the glass surfaces, and then left for 48 hours to complete the drying. The redistilled anhydrous stannic chloride was transferred from the Perkin receiver directly into the flask, A, which contained fresh phosphorus pentoxide. The tap, T_1 , was then closed and the Perkin receiver was replaced by a glass stopper. Pure dry phenyl *iso*cyanate was similarly introduced through T_5 into B (also containing phosphorus pentoxide) from an identical distillation system. The pure sodium-dried olefin, contained in a tap-funnel, was then rapidly placed in flask C over fresh sodium and the whole apparatus was again left closed in contact with the various drying trains for one to two down. to two days.

The requisite quantities of the various reactants were then distilled (under reduced pressure) in turn into the central receiver, G (where their volumes were measured), and hence into the reaction flask, R. The flask, R, was then isolated from the rest of the apparatus by closure of the tap, T_2 . In the case of volatile olefins the hydrocarbon was first distilled under ordinary pressure into the flask, R, which by suitable manipulation of the various taps was isolated from the rest of the apparatus during the distillation of the other reactants into the receiver, G, under reduced pressure.

At the end of the reaction period (usually 7-14 days) the flask, R, was connected at the joint, r, to a suitable distillation system and all volatile matter was distilled off in an oil-pump vacuum using a receiver cooled in liquid air. Remaining traces of phenyl isocyanate and stannic chloride were removed from the reaction products in the flask, R, by prolonged evacuation. The condensed volatile products and the solid residue in the flask, R, were examined separately.

For smaller scale experiments a similar technique was employed, one, two or three sets of all glass distillation apparatus $(B_1, B_2, B_3$ respectively) being sealed to a common delivery tube attached to the reaction flask, R_1 , which was itself sealed to a receiver of the type depicted in Fig. 2. After the various reaction materials had been distilled into the bub, R_1 , the apparatus was sealed off at S_1 . After reaction the final volatile products were distilled into the bulb, R_2 , which was then sealed off at S_2 for subsequent examination and the residue in R_1 was freed from remaining traces of phenyl *iso*cyanate and stannic chloride as above.

The majority of the experiments were carried out with trimethylethylene. The method of examination of the pro-

* All ligroin used in this work had b. p. $40-60^{\circ}$.





Apparatus used for the olefin-phenyl isocyanate-stannic chloride reaction with exclusion of moisture.

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The sticky solid, non-volatile reaction product (containing tin) was washed by decantation with cold ligroin to remove any last traces of unchanged phenyl isocyanate, and the residue was extracted successively with boiling ligroin, ether and methyl alcohol. Any final insoluble residue was then decomposed with aqueous sodium carbonate (to remove tin) and the product was extracted with ether.

Reactions of Phenyl isoCyanate with Olefins.-(1) Trimethylethylene. A large number of experiments using varying proportions of the olefin, phenyl isocyanate and stannic chloride were performed and in each case a slightly different technique was necessary in order to isolate or identify the presence of triphenylbiuret in the product. In all cases the mixture of the three reactants, initially clear, developed crystal nuclei on the walls of the reaction vessel within 12-24 hours after mixing. During the following 24 hours a white skin of solid formed over all the walls of the vessel in contact with the mixture and the quantity of separated solid increased during the following few days. During the distillation of the volatile products (after 7-8 days), up to a bath temperature of $ca. 50^{\circ}/0.1$ mm., considerable separation of solid occurred and the non-volatile residue was a sticky semi-solid yellowish-brown mass. After removal of traces of unchanged phenyl isocyanate, by prolonged evacuation followed by washing with cold ligroin, this mass was repeatedly extracted with boiling ligroin. In the earlier experiments, in which no phosphorus pentoxide was introduced into the *liquid* phenyl isocyanate and stannic chloride before the final distillation, evaporation of this ligroin extract sometimes gave very small amounts of triphenylbiuret, characteristic m. p. and mixed m. p. 150°, after recrystallisation from ether or methyl alcohol. Extraction of the insoluble residue with boiling ether gave some higher polymeric hydrocarbon and sometimes, a pale yellowish solid tin-complex (see below). Trituration of the ligroin-ether insoluble residue with small quantities of ice-cold methyl alcohol caused separation of triphenylbiuret in an almost pure condition. After removal of the methyl alcohol from the soluble portion the resulting brown gum was freed from tin by decomposition with cold aqueous 2x sodium carbonate and the products were extracted with ether. Attempted distillation of the residue from the dried ether solution caused decomposition with evolution of phenyl isocyanate (identified by immediate reaction with aniline to give carbanilide, m. p. and mixed m. p. 241°) and carbanilide simultaneously crystallised from the material in The liquid thus still contained a considerable quantity of triphenylbiuret and this amount was approximately the flask. determined by isolating the carbanilide formed during the decomposition.

In the process of perfecting the technique for the complete exclusion of moisture, the final distillations of the phenyl isocyanate and stannic chloride were effected with solid phosphorus pentoxide in the liquids. This technique seemed to increase greatly the quantity of less volatile (higher) polymerides of trimethylethylene formed and thus made it impossible to isolate solid triphenylbiuret as such from the very viscous non-volatile products (containing tin) or from the products obtained therefrom after decomposition with cold sodium carbonate solution to remove tin. The presence of considerable quantities of triphenylbiuret in these products was, however, established, and the quantity was approximately determined, by gentle distillation to effect decomposition. Phenyl isocyanate (identified by conversion with dry ethyl alcohol into the urethane, m. p. and mixed m. p. 51°, or with aniline into carbanilide, m. p. and mixed m. p. 241°) distilled over and carbanilide (m. p. and mixed m. p.) separated in the distillation flask and was isolated and weighed.

In two experiments (No. 3 and 4) a considerable quantity of a pale yellowish-white solid tin-complex was isolated and weighed. from the boiling ether extract of the non-volatile product (before decomposition with sodium carbonate, after removal) of polymeric hydrocarbon by trituration with benzene. This was repeatedly washed with ether, dried and analysed (Found : C, 28.5; H, 3.3; N, 5.2; Cl', 35.2; Sn, 23.0. $C_{12}H_{14}N_2Cl_4Sn$ requires C, 32.2; H, 3.1; N, 6.3; Cl', 31.8; Sn, 26.6%). It thus consists mainly of the solid aniline-stannic chloride *complex*, $2C_6H_8NH_9.SnCl_4$, and this was confirmed by its instant decomposition with decomposition by collar to give applied of the solid solid collar of the solid collar of the solid collar of the solid collar of the solid solid collar of the solid coll instant decomposition with effervescence by cold sodium carbonate solution to give aniline (extracted with ether), identified by conversion into benzanilide, m. p. and mixed m. p. 164°.

In experiment No. 5, the phenyl isocyanate and stannic chloride were left in the reaction vessel, R (Fig. 1), without olefin for 7 days. No separation of solid occurred. The mixture was then completely distilled into a second reaction vessel, which had been originally built into the apparatus between R and the drying train. Only the merest trace of residue (0.05 g.), from which neither carbanilide nor triphenylbiuret could be isolated, remained in R. Trimethylethylene was then distilled into the redistilled mixture and the reaction now followed its normal course, 0.27 g. of triphenylbiuret being found in the products.

In one experiment the mixture of dry trimethylethylene with dry phenyl isocyanate in R was left in contact with the vapour of dry stannic chloride from the distillation flask, A (Fig. 1). Little polymerisation of the olefin occurred but a small amount of triphenylbiuret (isolated as such, characteristic m. p. and mixed m. p. 150°) separated from the solution.

The data relating to the main large-scale experiments with trimethylethylene are summarised in the following Table:

Expt. No.	Wt. of reactants (g.).			Non-vol.	Triphenylbiuret (g.).		PhNCO recovered un-	% yield on PhNCO
	C ₅ H ₁₀ .	PhNCO.	SnCl ₄ .	(g.).	(1) Isol.	(2) Det.	changed (g.).	reacting.
1	12.9	21.6	36.2	14.8	0.77	0.53	14.0	16
2	10.0	16.9	4.5	4.25	0.10	>0.03	14.0	5
3*.	14.0	23.7	52.4	7.45	·	0.674	$22 \cdot 2$	50
4 *	18.0	$24 \cdot 8$	37.0	6.35		0.561	24.0	76
5*	0	10.9	17.8	0.05	·		†	

* PhNCO and SnCl₄ distilled over solid P_2O_5 . † Volatile distillate + C_5H_{10} gave 0.27 g. of triphenylbiuret (14%) and 8.8 g. of unchanged PhNCO.

(2) isoPentane. The experiment was repeated using the identical apparatus and technique with phenyl *iso*cyanate $(21 \cdot 2 \text{ g.})$, stannic chloride $(35 \cdot 6 \text{ g.})$, and the corresponding saturated hydrocarbon, *iso*pentane, b. p. $28 \cdot 6 - 28 \cdot 9^{\circ} * (13 \cdot 3 \text{ g.})$, in place of the olefin, trimethylethylene. Unlike the experiments in which the olefin was used the mixture remained colourless and no trace of crystalline material had separated after 8 days. On distillation of the reaction mixture with a receiver cooled in liquid air the condensed volatile products (b. p. $> 40^{\circ}/0.4 \text{ mm.}$) accounted for 97% by weight of the original reactants used. No solid separated during the distillation and only a minute trace of a brownish use left in the fact, explained by arguing the gravity of the products the which the light of the light of the light of the light of the product of the product of the product of the product of the light of the product of the light of the light of the original reactants used. No solid separated during the distillation and only a minute trace of a brownish products of the product of the product of the light of the product of gum was left in the flask, probably originating from the small quantity of tap grease used to lubricate the wide-bore

* This specimen was kindly supplied by Messrs. Imperial Chemical Industries (Fertilizer and Synthetic Products) Ltd., Billingham. It was freed from any traces of unsaturated compounds by shaking with aqueous permanganate and was purified and dried by repeated fractional distillation over metallic sodium.

tap, T_2 . This experiment proves that it is the olefin and not adventitious moisture which is responsible for the formation of the triphenylbiuret.

Interaction of trimethylethylene and phenyl isocyanate without catalyst. Approximately 10 c.c. of dry trimethylethylene and 10 c.c. of dry phenyl isocyanate were sealed together, without stannic chloride, using apparatus, B_2 . The mixture remained quite clear and colourless for 6 days, after which period very minute traces of crystal nuclei could just be observed on the sides of the reaction vessel. After 7 days, distillation of the volatile products in the usual manner gave only 0.017 g. of residue, from which only 0.005 g. of carbanilide (m. p. and mixed m. p. 241°) was isolated, the remainder (0.012 g.) being, most probably, polymeric hydrocarbon. The volatile products consisted only of unchanged trimethyl-ethylene and phenyl isocyanate. This minute quantity of carbanilide almost certainly is a measure of the negligible traces of moisture which escape the rigorous drying technique and the experiment provides additional evidence that the formation of triphenylbiuret in the stannic chloride-catalysed reactions does not arise from the presence of adventitious moisture.

(3) Tetramethylethylene. This reaction was carried out in the apparatus shown in Fig. 1, using the technique previously described, with tetramethylethylene (5.6 g.), phenyl isocyanate (8 g.) and stannic chloride (3.6 g.). The reactants formed a clear pale green solution which developed turbidity after three hours and crystal separation commenced after 6 hours. After 6 days at room temperature, volatile products (11.3 g.) were distilled off between $25-85^{\circ}/0.7-0.4$ mm. and condensed in a receiver cooled in liquid air. Decomposition of the distillate and the cold ligroin washings of the residue with cold, aqueous sodium carbonate gave carbanilide (6.25 g., corresponding to 7 g. of unreacted phenyl isocyanate) together with a hydrocarbon fraction (0.85 g.) which was not examined. Extraction of the brown viscous residue in the reaction flask with boiling ether afforded crystalline material (0.7 g.) contaminated with gummy material from which NN'N''-triphenylbiuret was isolated. The cream-coloured powder (darkening from ca. 220° and not melting up to ca. 275°) (0.62 g.), insoluble in boiling ether, contained tin and was very soluble in methyl alcohol. It was decomposed with cold aqueous sodium carbonate and repeatedly extracted with ether. The residue from the dried ether extract partly crystallised and afforded more triphenylbiuret and a hydrocarbon oil (0.5 g.). The pure triphenylbiuret (0.16 g.), characteristic m. p. and mixed m. p. 149-150° after crystallisation from methyl alcohol, corresponded to a yield of 2.16% on the phenyl isocyanate added or 17.2% when allowance is made for unreacted material.

isocyanate added or 17.2% when allowance is made for unreacted material. (4) Propylene. A slightly modified technique was necessary for use with this gaseous olefin. The phenyl isocyanate (14.7 g.) was distilled on to 4 g. of distilled stannic chloride contained in a thin sealed bulb in the reaction flask and the air was swept out by a current of propylene previously dried by passage through phosphorus pentoxide. The bulb of stannic chloride was broken and the flask again swept out with dry propylene. The flask exit tube was then closed and the whole reaction vessel was shaken mechanically, the propylene being maintained under slight pressure from a head of water in the gasometer. Over a period of about 634 hours (shaker stopped during nights) 3.05 litres (N.T.P.) of propylene were passed into the reaction flask. During the distillation of the volatile products of the reaction at 55°/12 mm., the exit tube became blocked with solid, hence their removal was completed in a vacuum desiccator over phosphorus pentoxide. It was therefore not possible to determine the amount of unreacted phenyl isocyanate recovered in this experiment. The solid product in the reaction flask was extracted successively with dry boiling ligroin, ether, and methyl alcohol and from each of these extracts triphenylbiuret, characteristic m. p. 149—150°, was isolated. The final insoluble residue, containing tin, was decomposed with aqueous sodium carbonate, and extracted with ether. The ether solution yielded a further quantity of triphenylbiuret. The isolated triphenylbiuret (0.34 g.) corresponded to a 2.5% yield based on the total phenyl isocyanate added to the reaction mixture.

yield based on the total phenyl isocyanate added to the reaction mixture. (5) aa-Diphenyl- Δ^a -propene, cyclohexene and 2-methyl- Δ^1 -cyclohexene. Small scale experiments were carried out with these hydrocarbons and in each case small amounts of triphenylburet were isolated from the reaction products.

(6) cyclo*Pentadiene*.—Unless the mixture is well cooled throughout the slow addition of dry stannic chloride to a dry mixture of monomeric *cyclo*pentadiene, b. p. 41°, and phenyl *iso*cyanate, an uncontrollable reaction, accompanied by much charing and gas evolution, sets in leaving a carbonised product from which some carbanilide can be isolated by extraction with boiling ether. Under controlled conditions, using only a trace of stannic chloride, the main product is a very viscous liquid which, after removal of excess phenyl *iso*cyanate, consists mainly of a (nitrogen-free) rubbery polymeride which sets to a brittle glass. By dropwise addition of the dry olefin to the anhydrous stannic chloride-*iso*cyanate mixture at room temperature, the gaseous products formed over a period of 5—10 minutes were collected in a Hempel burette. A portion of the gas, collected over water, burned with the characteristic blue flame of carbon monoxide, and the remainder produced an immediate and heavy precipitate of black metallic silver when passed into the pyridine-silver oxide reagent at 50—60° (Manchot and Scherer, *loc. cit.*).

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From the dried ether extract of the sodium carbonate decomposition products of the volatile material, a small amount of a hydrocarbon fraction was isolated. This was ozonised, without purification, in ligroin solution for 24 hours. After removal of the solvent the oily ozonide was decomposed by boiling with water. No precipitate was produced in a solution of 2: 4-dinitrophenylhydrazine in 2N hydrochloric acid attached to the top of the reflux condenser showing that no appreciable quantity of acetaldehyde was present (cf. p. 731). Distillation of the aqueous solution gave a faintly acid distillate which, after neutralisation, gave formaldehyde dimedon compound, m. p. and mixed m. p. 189°.

Similarly treated, the anilide of pyroterebic acid (0.45 g.) gave aniline (approx. 0.18 g.) (identified as benzanilide) together with an unsaturated hydrocarbon fraction; but β -methyl- Δ^{β} -penteno-anilide is much more resistant to fission, only ca. 10% olefinolysis occurring in six days (0.25 g. anilide afforded only 0.01 g. of aniline, identified as benzanilide). No olefinolysis was effected with either benzanilide or acetanilide (100% recovery of unchanged material), and pivalic anilide gave only the merest trace of aniline only detectable with the bromate-bromide reagent.

Vinylacetanilide-trimethylethylene alone. After vinylacetanilide (0·21 g.) had been left sealed (apparatus, B_1) for four days with sodium-dried trimethylethylene, evaporation of the olefin gave 0·21 g. of unchanged anilide.

Formation and Reactions of Stannic Chloride Complexes.—The preparation of the various stannic chloride complexes was carried out either in apparatus B_1 or B_2 according as to whether the second component was a solid or a liquid. Rigid exclusion of moisture was effected by the technique described for the olefin experiments. After reaction, all excess of volatile materials was distilled off, the last traces being removed in a high vacuum. The solid complex was repeatedly washed with sodium-dried ligroin and (when stable) ether and stored in a vacuum desiccator over phosphorus pentoxide.

(1) Aniline. When mixed at room temperature freshly distilled dry aniline and anhydrous stannic chloride react readily, with considerable evolution of heat, to form a clean white solid *complex*. The complex was shown to be free from uncombined aniline by digestion with ether, but was readily decomposed by cold sodium carbonate solution with effervescence to yield free aniline. The composition of the complex was determined by hydrolysis with boiling hydrochloric acid (1:1) and determination of the aniline in the acid solution by titration with a standard potassium bromatebromide solution. Chloride ion was determined by hydrolysis with boiling sodium carbonate solution, removal of the liberated aniline by steam distillation and titration of chloride ion in the neutralised solution with standard silver nitrate (potassium chromate as indicator). Tin was determined gravimetrically as SnO₂ after precipitation as its sulphide (Found : C₆H₅NH₂, 41·75; Cl', 31·25; Sn, 22·4. 2C₆H₅NH₂, SnCl₄ requires C₆H₅NH₂, 41·6; Cl', 31·8; Sn, 26·6%). (2) Carbanilide. Pure carbanilide was similarly sealed with anhydrous stancic chloride for several hours. A uniform white emulsion was formed. After removal of excess of stancic chloride the *complex* was well washed with dry ligroin

(2) Carbanilide. Pure carbanilide was similarly sealed with anhydrous stannic chloride for several hours. A uniform white emulsion was formed. After removal of excess of stannic chloride the complex was well washed with dry ligroin and stored in a vacuum desiccator over phosphorus pentoxide (Found : Cl', 25·1; Sn, 20·1. $3[CO(NHC_6H_5)_2],2SnCl_4$ requires Cl', 24·5; Sn, 20·5%). The complex darkens at 190—200° and has m. p. 215—220° (decomp.). It is slightly soluble in boiling ether and is recovered unchanged after evaporation of the solvent. Crystallisation from boiling methyl alcohol causes decomposition, and carbanilide, m. p. 241°, crystallises from the solution on cooling. A complex with similar characteristics was isolated in the products of the reaction between phenyl isocyanate and trimethylethylene in the presence of stannic chloride.

(3) Vinylacetanilide. Similarly prepared the complex from vinylacetanilide and anhydrous stannic chloride is a viscous liquid which sets to a glass, readily broken up into a friable powder which is very hygroscopic. This complex seems to be much less stable than the others. After repeated trituration and washing with cold dry ligroin and drying over phosphorus pentoxide, the complex was analysed by hydrolysis with concentrated hydrochloric acid for 1.5 hours and titration of the aniline with potassium bromate-bromide solution. Chloride ion was determined by heating the complex with 0.1N silver nitrate (20.0 c.c.) and a few c.c. of fuming nitric acid on a steam bath for 1.5 hours and determination of the excess silver nitrate with a standard solution of ammonium thiocyanate (Found : $C_{\rm s}H_{\rm s}NH_2$, 21.2; Cl', 33.8%). The complex, decomposed by trituration with cold sodium carbonate solution, and extraction of the liquors with ether, gave vinylacetanilide, m. p. and mixed m. p. 61°.

NN'N''-Triphenylbiuret was recovered unchanged after it had been left sealed with anhydrous stannic chloride for several weeks.

Reaction of Aniline-Stannic Chloride Complex with Phenyl isoCyanate.—The complex, free from uncombined aniline, was sealed with an excess of phenyl isocyanate using apparatus, B_1 , and the usual technique. After several days a uniform white emulsion formed which left a clean white solid after removal of all volatile matter in the usual way. Extraction of this solid with boiling ligroin afforded NN'N'-triphenylbiuret, characteristic m. p. 151° after crystallisation from methyl alcohol. The boiling ether extract of the ligroin-insoluble portion deposited crystals of carbanilide, m. p. 241°, and a further quantity of the biuret was obtained from the ethereal mother liquor. Crystallisation of the ligroin-etherinsoluble residue, which contains tin, from boiling methyl alcohol afforded more carbanilide.

Reaction of the Carbanilide-Stannic Chloride Complex with Phenyl isoCyanate.—The complex (1.47 g.) was sealed with an excess of phenyl isocyanate, using apparatus, B_1 ; immediate reaction occurred with evolution of heat. The mixture was kept at room temperature for 2 days. Evaporation of the volatile products (excess phenyl isocyanate and stannic chloride only) left a white solid (1.25 g.) which, after two crystallisations from methyl alcohol, gave pure NN'N''-triphenyl-biuret (1.15 g.), characteristic m. p. 150—151°, in 91% yield. Attempted Electrolysis of a Trimethylethylene-Stannic Chloride Mixture.—An all-glass electrolytic cell, suitably constructed

Attempted Électrolysis of a Trimethylethylene-Stannic Chloride Mixture.—An all-glass electrolytic cell, suitably constructed so that any gaseous products could be collected and investigated, was connected by means of a side-arm carrying a standard glass joint to the reaction flask, R, of apparatus in Fig. 1 and a few c.c. each of dry trimethylethylene and anhydrous stannic chloride were distilled into the cell under the usual conditions for the rigid exclusion of moisture. The cell was sealed off at the side arm before detachment from the apparatus, and a D.C. voltage of 110 volts was applied across the platinum electrodes. No trace of current was detectable on a microammeter placed in the circuit, either immediately after mixing the reactants or after they had been left in contact for 24 hours. An approximate estimation of the resistance of the liquid column showd that it was at least 10⁷ ohms.

Polymeric Hydrocarbon Products.—Fractional distillation of the polymeric hydrocarbon fractions of the various trimethylethylene experiments (isolated as described on p. 729) gave three distinct fractions: (1) b. p. 55-65/15 mm., (2) b. p. $109-114^{\circ}/14$ mm., (3) b. p. $104-110^{\circ}/0.6$ mm. After redistillation over sodium the following analytical figures were obtained [Found: (1) C, 85.4; H, 14.35. (2) C, 85.1; H, 14.1. (3) C, 85.15; H, 13.6. Calc. for C_nH_{2n} : C, 85.7; H, 14.3%].

Structure of fraction (1). The most volatile hydrocarbon fraction was ozonised in solution in ligroin at 0°. The gaseous product obtained when the resulting ozonide was decomposed with boiling water was proved to be acetaldehyde by precipitation of its 2: 4-dinitrophenylhydrazone (isolated in two forms, m. p. 161° and 147°, both raised to m. p. $164-165^{\circ}$ by admixture with a genuine specimen).

Distillation of the residual aqueous liquor gave an aqueous distillate having a camphoraceous odour; from this, after extraction with ether, the dimedon compound of acetaldehyde, m. p. and mixed m. p. 137–138°, was obtained. The ether extract of the aqueous distillate gave a very small amount of a camphoraceous oil which was converted into a *semicarbazone*, m. p. 159°, after crystallisation from dry ether (Found : C, 58.6; H, 10.1. C₉H₁₉ON₃ requires C, 58.4; H, 10.3%). Admixture with the semicarbazone, m. p. 173°, or $\delta\delta$ -dimethyl-n-hexan- β -one (below) raised the m. p. to 168° (previous softening).

Synthesis of $\delta\delta$ -Dimethyl-n-hexan- β -one.—Fractional distillation of the product obtained by the action of tert.-amyl bromide (31 g.) on ethyl acetoacetate (26 g.) in ethyl alcohol (70 c.c.) in which sodium (4.6 g.) had been dissolved, gave

mainly a very volatile product, b. p. $<40^{\circ}/20$ —30 mm., unchanged ethyl acetoacetate, and only about 1 g. of *ethyl* tert.-*amylacetoacetate*, b. p. 104°/9 mm. (Found : C, 65·6; H, 10·0. C₁₁H₂₀O₃ requires C, 66·0; H, 10·1%). Its *semicarbazone*, prepared in the usual manner, had m. p. 110°, after crystallisation from ether-ligroin (Found : C, 55·7; H, 9·0; N, 15·9. C₁₂H₂₃O₃N₃ requires C, 56·0; H, 9·1; N, 16·3%). The small amount of ketonic ester was hydrolysed by boiling under reflux with concentrated hydrochloric acid for 24 hours followed by keeping for 3 days at room temperature. Distillation of the hydrolysate gave an aqueous distillate with a strong camphoraceous odour. This was saturated with sodium acetate and the ketone was converted, without isolation, into its *semicarbazone*, m. p. 173° (165° on re-melting; cf. above), after crystallisation from dry ether (Found : N, 22·8. C₉H₁₉ON₃ requires N, 22·7%).

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